

# Swim Spa Maintenance Schedule

## E-Series • X-Series • R-Series



SCHEDULE	ACTIONS
EVERY USE	<ul style="list-style-type: none"> <li>Test your water with a test strip once a week or each time the swim spa is used                             <ul style="list-style-type: none"> <li>Test for sanitizer level and record in test log. Adjust as needed.</li> <li>Test for pH and record in test log. Adjust as needed.</li> </ul> </li> </ul>
WEEKLY	<ul style="list-style-type: none"> <li>Test for total alkalinity and record in test log. Adjust as needed.</li> <li>Test for total chlorine and record in test log. Shock as needed.</li> <li>Check and clean skimmer baskets</li> </ul>
EVERY MONTH	<ul style="list-style-type: none"> <li>Test for calcium hardness and record in test log. Adjust as needed.</li> <li>Test for cyanuric acid if using stabilized chlorine and record in test log</li> <li>Remove and clean filter cartridges</li> <li>Clean the cover</li> </ul>
EVERY FOUR MONTHS	<ul style="list-style-type: none"> <li>Replace filter cartridges</li> <li>Replace Nature2 (if present)</li> </ul>
ANNUALLY	<ul style="list-style-type: none"> <li>Replace UV lamp (if present)</li> <li>Drain 50% of water from swim spa and refill with fresh water. Check and adjust calcium hardness level at this time.</li> <li>Inspect color/condition of hydraulic fluid (if present)</li> </ul>
AS NEEDED	<ul style="list-style-type: none"> <li>Add water to maintain the proper level</li> <li>Use stain and scale preventer</li> <li>Wipe the stainless steel grab bar(s) with a non-metallic scouring pad</li> <li>If water is cloudy or shell feels slippery, shock the swim spa by increasing the free chlorine level to 5ppm. Maintain a free chlorine level of 5ppm until the water is clear. If shell is still slippery, brush all surfaces using nylon pool brush.</li> <li>Clean swim spa shell and pillows</li> <li>Clean swim spa cabinet</li> </ul>
ADDITIONALLY	<p><b>E-Series - Swimming Machine, Treadmill, and Hydraulic Maintenance</b></p> <ul style="list-style-type: none"> <li>Replace hydraulic fluid and oil filter in the hydraulic power unit after 500 hours of use and when replacing the underwater hydraulic motor(s)</li> <li><b>After 6 years of operation, replace underwater hydraulic motor of the swimming machine AND underwater hydraulic motor and drive belt of optional treadmill (if present).</b></li> <li>While replacing underwater hydraulic motor(s), inspect the submersible hydraulic hoses. Replace hoses if necessary.</li> </ul>